SM&T Steady Measurement & Technologies Inc. Ultrahigh Precision Auto-checker for Heading Machine

Product Features:

- Innovative Embedded In-Process Penetration Gagging Technology
- Dynamic Linear Sensitivity up to $1.5 \,\mu \,\text{m}/100 \text{KHz}$
- Excellent Long Term Detection Stability
 - 1. High Immunity to the Power Transient
 - 2. Absolute Free to the Mechanical Resonance/Acceleration
 - 3. Auto-Tracking and Compensated to the Initial Running Thermal Effect
 - 4. Adaptive Measurement Technology to the Machine Aging Problem
- Perfect Detection Ability
 - 1. Can Detect Independently max/min Punch Blind Spot
 - 2. Detects immediately when punch, pins brake
 - 3. Detects burrs and irregularity
 - 4. detects cracks on tools
 - 5. End Feed Detection
 - 6. Short Feed Detection
 - 7. Double Punch, Short Pitting and Pin Broken Detection
- All In One, Central Controlled
 - 1. Digital Production Meter, shows Production pcs/min in Real Time
 - Quality Control Signal (80mm green light). It sets product check range from 0~255mins (Optional)
 - 3. Error Warning Light (80mm Red Light)
 - 4. 3 Independent 7 Digits Counter, Can count Total Production, Daily Production, Punch Tool Life, etc..
 - Configures Punch Force Independently. Minimum configuring unit 0.001mm
 - 6. Dual Short Feed Detection, 1st stage uses Contact Detection, 2nd stage uses pressure detection
 - 7. Motor Braking Control (Optional)
 - 8. Speed Adjusting Control (Optional)
 - 9. Electronic Eye End Feed Detection
- RS485 Interface (Optional)
- Oil-Proof Tart Switch Keypads Sealed by Silicon Rubber
- System Diagnostic
 - 1. 1st Punch Error

- 2. 2nd Punch Error
- 3. Electronic Error
- 4. Hydraulic Empty
- 5. Inverter Error
- 6. Pin Error
- 7. Motherboard Error
- Outstanding Anodized Extruded Aluminum Case
- Modular Boards/Plug-In Terminals/Removable Front Panel, Results in High Maintainability.
- Input Voltage: 90 260VAC, UL CSA CE Certification